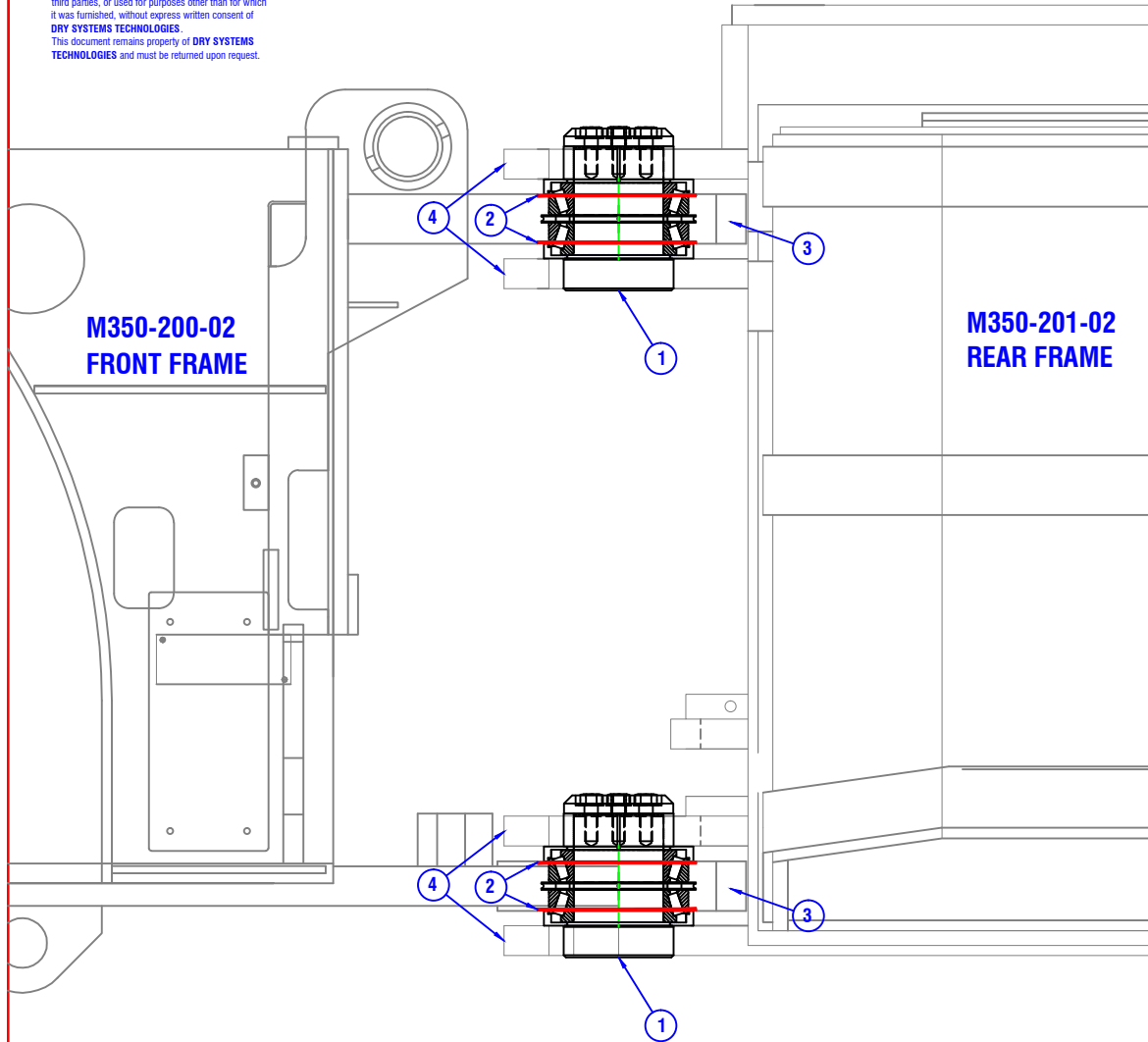


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ITEM	PART NUMBER	QUAN.	DESCRIPTION
1	M350-533-01	2	PIN & BEARING ASSEMBLY
2	M350-623-01	4	SEAL, V-RING
3	M350-535-01	2	TRUNNION CAP - FRONT FRAME
4	M350-536-01	4	TRUNNION CAP - REAR FRAME

TRUNNION CAP 1 1/4 BOLTS - FRONT FRAME - TORQUE 2000 ft lbs REF 4-01
 TRUNNION CAP 7/8 BOLTS - REAR FRAME - TORQUE 500 ft lbs REF 4-02

SECTION 4-15

TOLERANCES	
Linear unless noted	
Machined: ±0.005	
Fabricated: ±0.02	
Angular: ±1/2°	
Surface finish 125	

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DESCRIPTION	NO. REVISIONS
PIN & BEARING ASSY. INSTALLATION	2
SCALE: Full	DATE: April 29 2015
DRAWN BY: W FOX	APPROVED BY:
MATERIAL:	
DRAWING NO:	M350-533-01

