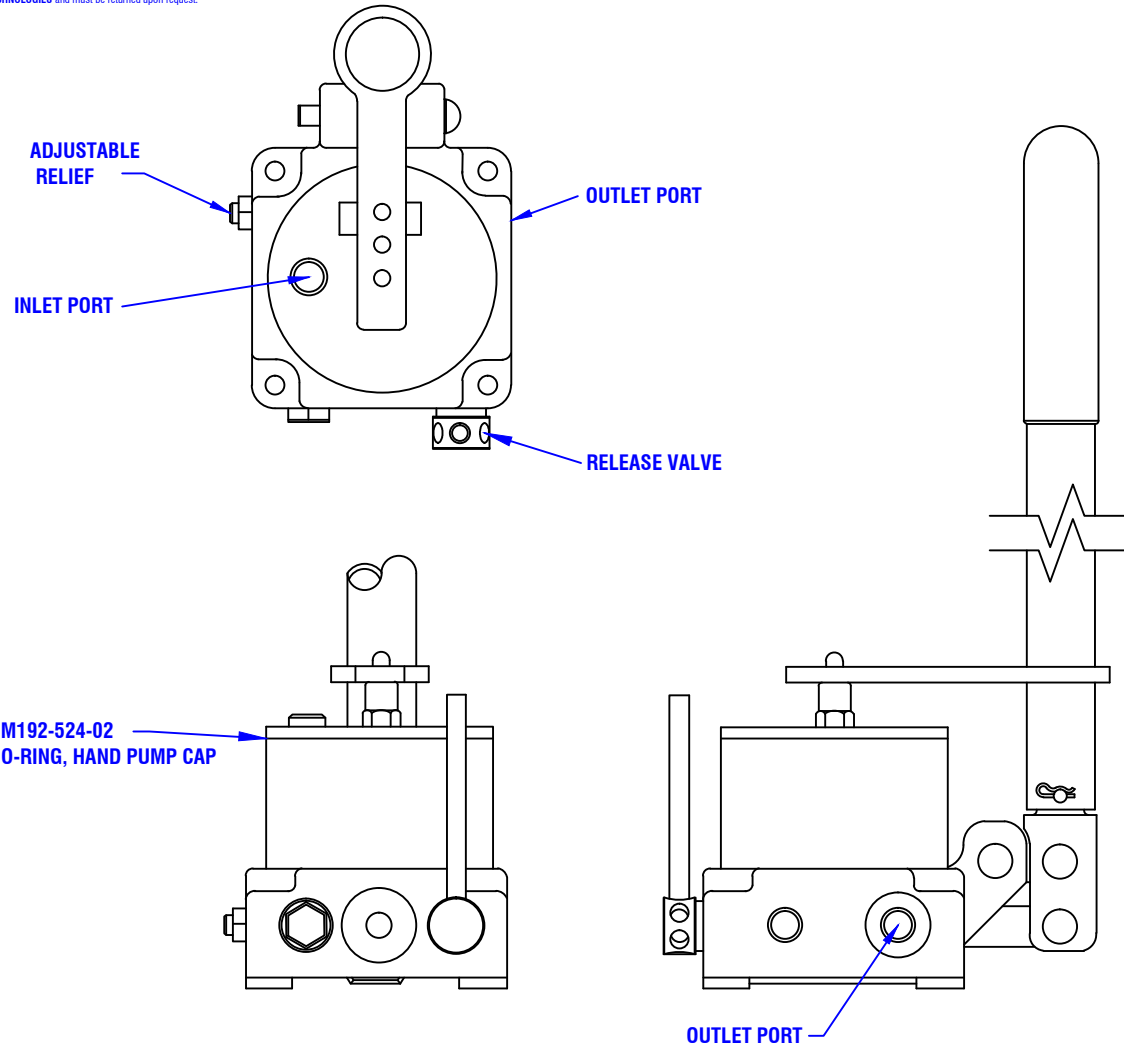


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ADJUST RELIEF: Loosen the 9/16 nut, then using a 5/32 allen wrench, turn the screw clockwise to increase the pressure. One full turn is ~1000 psi. Set relief to 2650 psi.

SECTION 5-18

TOLERANCES			
Linear unless noted			
Machined: ±0.005			
Fabricated: ±0.02			
Angular: ±1/2°			
Surface finish 125			

DRY SYSTEMS TECHNOLOGIES
 10420 RISING COURT
 WOODRIDGE, IL 60517
 Phone: 630-427-2051 Fax: 630-427-1036
 E-Mail: eng@dryssystemstech.com

DESCRIPTION	HAND PUMP		NO. OF PAGES	1
SCALE	DATE	DESIGNED BY		
Full	JUNE 15, 2015	W FOX		
MATERIAL	APPROVED BY			
DRAWING NO.	M192-524-01			

