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- ALT.
- (6) Hex Head Screw
3/8-16 x 1.00
- (6) Lockwasher 3/8"Ø

- (6) M90-371-14
Stud 3/8-16 x 1.62
- (6) Hex Nut 3/8-16
- (6) Lockwasher 3/8Ø

(1) M90-122-01
Alt M90-122-02
EXHAUST ELBOW

- OPTIONAL
TEMPERATURE
PROBE or
(2) PIPE PLUG
3/4 NPT
- M40-596-01
OPTIONAL
FLAME-PROOF
PORT or
PIPE PLUG
1/8 NPT

- (8) Hex Head Screw
3/8-16 x 1.75
- (8) Hex Nut 3/8-16
- (8) Lockwasher 3/8Ø

- (8) Hex Head Screw
3/8-16 x 1.00
- (8) Lockwasher 3/8"Ø

REF: M90-458-15
INLET FLANGE

- (1) FILTER HOUSING
- (1) M30-411-01R
FILTER ELEMENT

- (1) M90-105-01
FLAME ARRESTOR
COPPER GASKET
- (1) M90-133-01
COPPER GASKET

(1) M332-105-01
INLET/OUTLET BOX

(1) M90-302-01
COPPER GASKET

NOTE:
CANNOT BE USED
WITH M90-113-01
HEAT EXCHANGER &
SHELL ASSEMBLY

- (36) STUD
3/8"-16 x 3.00" LONG
- (36) HEX NUT 3/8-16
- (36) LOCK WASHER 3/8"Ø

(1) M90-113-11
HEAT EXCHANGER &
SHELL ASSEMBLY

Components upstream of the
Heat Exchanger are not shown
in this drawing

Cummins 6CTAA8.3

TOLERANCES	
Linear unless noted	±0.005
Manufact	±0.01
Angular	±1/2°
Surface finish	125

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REV	DATE	DESCRIPTION

DO NOT CHANGE THIS DRAWING WITHOUT MSHA APPROVAL

PROJECT	EXHAUST SIDEVIEW	NO. REV
DATE	Jan 20, 2012	
DESIGNER	R. Gibbs	
APPROVER		
SEE DETAIL DRAWINGS		
M332-104-11		